

### MODEL 4100 TITAN PM / WM OVERHEAD SEMI-AUTOMATIC STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS

Note: PM / WM refers to the machine mounting style. Requires a secure structural wall, or a building column or post for mounting. The footprint is smaller than free-standing styles, requiring less floor space. (Note – dimensional details of the existing column or post must be submitted when ordering the PM version so that the appropriate post-mount bracket can be provided.)

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PRODUCTION SPEED	<ul> <li>1-30 loads per hour</li> <li>NOTE: Process rates will vary with load size, number of wraps &amp; forklift load/unload time</li> </ul>
LOAD CAPACITY	<ul> <li>Maximum load weight: Unlimited (floor supported)</li> <li>Maximum load size: 50" W x 50" L (71" max. load diagonal) x 86" H (plus up to 4" top overlap)</li> </ul>
ROTARY ARM	<ul> <li>Double flange bearing support system</li> <li>Twin V-belt drive pulleys with belt tensioner</li> <li>1-12 RPM rotational speed c/w soft start acceleration</li> <li>Final revolution deceleration and positive stop alignment</li> <li>1/2 HP DC variable speed motor</li> </ul>
FILM CARRIAGE ELEVATOR	<ul> <li>1/2 HP DC variable speed motor</li> <li>Direct flat belt drive system</li> <li>Maintenance free 12 point carriage guidance system</li> </ul>
FILM DELIVERY	NEW Super Rapid Thread II ™ 20" capacity pre-stretch film

## SYSTEM

- NEW Super Rapid Thread II ™ 20" capacity pre-stretch film carriage
- Special Film Threading Device Uniquely orientates the sticky side of the film against the pre-stretch rollers <u>and</u> the inside of the load.
- 1/2 HP DC variable speed motor
- Fully electronic dynamic dancer corner compensation
- 33 to 313% fixed stretch capability

### FILM DELIVERY SYSTEM ...continued...

- Pre-stretch ratio variable by easy sprocket change
- Rapid Thread ™ Safety Door with auto power cut-off switch
- Superior film-to-roller contact area
- Lifetime warranty on pre-stretch rollers

#### **CONTROL FEATURES**

- Simple to operate
- PANASONIC PLC
- Power Off On Reset switch & Power On indicator light
- Single button Auto Wrap Cycle Start/Pause
- Cycle Pause for applying top sheets
- Base or Top Wraps First program
- Reinforce Wrap control for mid-wrapping
- Up Only or Up/Down wrap program
- Emergency Stop button
- Rotary Arm Jog switch
- Film Carriage Lower/Raise switch
- Film tension (Force-to-Load) control
- Separate film carriage raise & lower speed controls
- Variable rotary arm speed control
- Rotary arm and carriage elevator dynamic braking system
- Triple beam type auto load height sensing photo-eye, detects dark or shiny loads
- Separate 1 to 9 revolution top & bottom wrap control
- NEMA 12 control panel enclosure
- Dust tight slip ring assembly
- Non-proprietary UL/CSA approved components

# STRUCTURAL FEATURES

- All structural steel construction
- Integral structural steel wall/floor mounting stand
- Electro-static powder coated paint finish

#### SAFETY FEATURES

Rotary Arm Obstruction Emergency Safety Stop Sensor

## ELECTRICAL INPUT REQUIREMENT

115 Volts 1 Phase 60 Hz 15 Amps