

MODEL HP 3200 HEAVY DUTY HIGH PROFILE TURNTABLE PLATFORM AUTOMATIC STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS

PRODUCTION SPEED	 1-40 loads per hour NOTE: Process rates will vary with load size, number of wraps & forklift load/unload time
LOAD CAPACITY	 Maximum load weight: 4,500# dynamic – 10,000# static Maximum load size: 50" W x 50" L (71" max. load diagonal) x 80" H (plus up to 4" top overlap) Minimum load size: 30" W x 30" L x 24" H
TURNTABLE	 52" octagonal 5/16" thick formed steel plate turntable 4 point caster support system Turntable height less than 12" from floor ANSI #50 direct chain drive c/w chain tensioner 3-12 RPM rotational speed c/w soft start acceleration 1/2 HP AC variable speed motor Final revolution deceleration and positive stop alignment Front & back forklift ports for easy movement
FILM CARRIAGE ELEVATOR	 1/2 HP AC variable speed motor ANSI #40 direct chain drive c/w shock dampener & Anti-Fall Safety Device Maintenance free carriage guidance system
FILM DELIVERY SYSTEM	 NEW Super Rapid Thread II ™ 20" capacity pre-stretch film carriage Special Film Threading Device – Uniquely orientates the sticky side of the film against the pre-stretch rollers <u>and</u> the inside of the load 1/2 HP AC variable speed motor Fully electronic dynamic dancer corner compensation

FILM DELIVERY SYSTEM continued	 33% to 313% fixed stretch capability Pre-stretch ratio variable using easy sprocket change Carriage Descent Obstruction Safety Shut-Off Device Rapid Thread ™ Safety Door with auto power cut-off switch Side mounted film carriage for operator convenience and safety Superior <i>film-to-roller</i> contact area Lifetime warranty on pre-stretch rollers
AUTOMATION FEATURES	 *All Electric – No Pneumatics Required" Electro-mechanically actuated film clamp mechanism Electro-mechanically actuated film tail cut/wipe arm mechanism Ni-chrome impulse hot wire film cut off c/w automatic periodic cleaning cycle
CONTROL FEATURES	 PANASONIC PLC with Touchscreen Operator Interface Power Off – On – Reset switch & Power On indicator light Single button Auto Wrap Cycle Start/Pause Cycle Pause for applying top sheets Reinforce Wrap control for mid-wrapping Emergency Stop button Turntable Jog button Film Carriage Lower & Raise buttons Film Clamp Open/Close button Film tension (Force-to-Load) control Separate film carriage raise & lower speed controls Variable turntable speed control Triple beam auto load height sensing photo-eye, detects dark or shiny loads Separate 1 to 12 revolution top & bottom wrap control Selectable Reduced Bottom Film Force parameter for wrapping bottom of load A – B – C Wrap Program selector with capability to input and store unique wrapping parameters for each program Wireless remote start/stop control – optional lanyard, pendant or pedestal control station available NEMA 12 control panel enclosure Non-proprietary UL/CSA approved components

STRUCTURAL FEATURES	 All structural steel construction Forklift truck portable base structure design – lifting tubes included for front and rear access Structural steel tube machine tower with sheet metal covers Electro-static powder coated paint finish
ELECTRICAL INPUT REQUIREMENTS	 115 Volts 1 Phase 60 Hz 15 Amps